# Report on the impact of the Niigata-Chuetsu Oki Earthquake on the Kashiwazaki-Kariwa Nuclear Plant and response by Tokyo Electric Power Company (TEPCO), national and local governments and other bodies (Progress in November 2007)

Date	<b>TEPCO and other power utilit</b>	es and JANTI (Japan Nuclear Technology Institute)	National and lo
Date Thursday 1 November	TEPCO and other power utilit           TEPCO press release: nonconformities identified in November 1)           Notification of inspection and restoration process at learthquake           1. Inspection and restoration           + Inspection/restoration work completed between           - No. 1 reactor: inspection of turbine room ceilin           - No. 1 reactor: inspection of ceiling crane in tur           - No. 3 reactor: inspection of ceiling crane in tur           - No. 3 reactor: oil extraction and internal inspect           - No. 5 reactor: reactor opening process complet           - No. 6 reactor: inspection of main transformer (           - Oil extraction and internal inspection of low st           + Inspection/restoration work due to commence be           - No. 1 reactor: preparations for external inspect           - No. 2 reactor: preparations for inspection of re           - No. 3 reactor: inspection of main generator to           - No. 4 reactor: preparations for inspection of re           - No. 4 reactor: check internal status of turbines           - No. 5 reactor: inspection of main generator to           - No. 6 reactor: inspection of main generator to           - No. 6 reactor: inspection of main generator to           - No. 6 reactor: inspection of main generator to           - No. 6 reactor: inspection of main generator to           - No. 7 reactor: operational check of feeder and		
	(cumulative total since 10 August 2007)         No.       0         (3)       <0ctober 25 - 31 2007>         Category       Date identified         I       -         II       -         III       -         III       -         Other       -         - Removal of water from the No. 7 reactor we stopped stemmed the flow of water into the water seeping from the wall on the 2 <sup>nd</sup> floo was concluded that the leakage was from the sites.         - The control rod that initially could not be notified on October 25). The cause of t disassembled for inspection. Internal react	By category (cumulative total since 10 August 2007)         I       0 (0)         II       0 (0)         III       0 (3)         Name       Description         -       -	
Friday 2 November	<ul> <li>TEPCO press release: Contamination check of palet</li> <li>Drums were found to have fallen over in the solid v</li> <li>Today the drums were restored to standing posit transportation. Trace levels of contamination were</li> <li>The quantity of contamination had a surface contar a conservative estimate, be exposed to around of 0 over the course of a year from purely natural source</li> </ul>	es used for drums in solid waste storage facility (restricted area) aste storage facility (restricted area), as notified on July 18 2007. on and contamination checks were performed on the damaged palettes prior to letected on some of the palettes. ination density of 0.84 Bq/cm <sup>2</sup> . A person who spent a day in the vicinity would, a 0001 mSv; this is well below the 2.4 mSv to which the average person is exposed ss. coating with flame-resistant vinyl sheeting. Radiation testing in the vicinity has	

### local government

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mage and significant deformation is continuing. auses and other details at the plants based on TEPCO

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# Investigation and Countermeasures Committee VG (3<sup>rd</sup> session)

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Monday 5 November	<ul> <li>Niigata Chuetsu C</li> <li>Additional geo survey work a vicinity of the a boring study</li> <li>The schedule preparatory w</li> <li>The boring stua and includes b</li> <li>Schedules for the</li> </ul>	<b>Dki eart</b> blogical and prove power so within for the ork is to dy invol- poring, n undergrou	hquake in Niigata prefects surveys will be conducted vide additional information. stations, including undergro the site area itself (as notifie boring study within the F begin today. ves analysis of the ground to neasurement of groundwate	at the Fukushima N . To this end, geolog bund surveying on ne ed on August 17 200 ukushima No. 1 and type in the site area a r levels and testing o und and marine sonic	na No. 1 and No. 2 nuclear powe gical studies will be conducted earby land and marine sonic sur 7). d No. 2 nuclear power plant and its relevance to the seismic of physical characteristics of the e surveying in the sea areas will	r stations to supplement e l on the land and sea areas veying in the sea areas, as site area has been finalize safety evaluation of the face ground.	xisting in the well as ed, and cilities,	
					nspection and restoration pro	gram (weekly report Nov	ember I	NISA press release: Earthquake update (report No - Report from TEPCO as per left-hand column
Thursday 8 November	Notification of in earthquake 1. Inspection and + Inspection/r - No. 1 read - No. 3 read - No. 5 read - No. 6 read + Inspection/r - No. 1 read - No. 2 read - No. 2 read - No. 2 read - No. 3 read - No. 4 read - No. 6 read - No. 6 read - No. 6 read - No. 6 read - No. 7 read - No	d restoration estoration etor: inspector: reade etor: oil detor: inspector: reade etor: oil detor: inspector: reade etor: oil detor:	on work completed between bection of the reactor pressu extraction and internal inspe- bection of reactor pressure v bection of operating floor se on work due to commence b ck internal status of turbines bection of reactor pressure v extraction and internal inspe- ection of fuel exchanger— bection of reactor pressure v ctor inspection to commence bection of reactor pressure v toval of underwater work state extraction and internal inspe- extraction and internal		<ul> <li>Inspection of the Nos. 1 through 7 reactors for d</li> <li>NISA inspectors are currently investigating the of findings</li> <li>There are no significant changes in the main air</li> </ul>			
November	No.		0 (3)	I II	I         0 (0)           II         0 (0)           III         0 (3)			
	2) Other - Inspection damage v have yet internal r - The contr 1 to Nov including (such as that the p rods, fue	I I II III III III III III III III III	Date identified - - - No. 7 reactor well has been potential to cause leakage v spected and provisional repa nspection are also underway rive mechanism for the reca , and was disassembled and rement of the dimensions of matter or major damage) that is a transient phenomenon. t brackets and guide tubes. (related to Chuetsu Oki eart	was identified yesterc airs will be carried ou y. leitrant control rod in inspected from Nove the labyrinth seal an at could be construed Nevertheless, we wil hquake: As excluded	,	e on November 11. Very mi continuing including areas t eanwhile, preparations for d over two days from Nove rough inspection and evalu- yeal anything out of the ord or this reason, it would app	hat ember ation linary bear	
	No		1 - 31 October, 2007 (cur	nulative total since 1 139 (2.997)	6 July 2007)			

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damage and significant deformation is continuing. causes and other details at the plants based on TEPCO

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NISA press release: Equipment and facilities inspection/evaluation program for the Kashiwazaki-Kariwa nuclear power station in Niigata prefecture following the Chuetsu Oki earthquake 1. Background - NISA has conducted a study of the effects of the Chuetsu Oki earthquake in Niigata prefecture on the operational safety of the TEPCO Kashiwazaki-Kariwa nuclear power station, and has received recommendations from experts particularly from the Working Group on Management Procedures and

- Group in regards to future issues to be tackled by NISA and the power companies.
- the cold shutdown status could be maintained in safety.
- has issued TEPCO with a directive regarding the inspection and assessment program.

#### 2. Actions

- The Working Group will check the inspection and assessment program when submitted by TEPCO. - The ongoing implementation of the inspection and assessment program will also be subject to evaluation.

<Directive>

# **1.** Developing the inspection and evaluation programs

### 2. Scope

- The scope of inspection and evaluation of each reactor is as follows:
- Enterprises Law.
- seismic assessment of the facility.

## 3. Methodology

- (1) Evaluation
  - response analysis.
  - a. Equipment ranked as importance class 1 seismic ground motion)
- 2) Other equipment can be evaluated primarily on the basis of inspection findings. (2) Inspection
  - the installation environment.
  - system, instrumentation, and protective devices.
  - functional and performance tests.
  - additional testing such as mock-up tests.
- (3) Analysis
  - the installation environment.
  - motion plus a margin for error.
- (4) Other
  - enunciated.

# 4. Inspection and evaluation system

- 1) Inspectors must be appointed on the basis of ability and capability.
- 2) Inspection and evaluation processes must be objective and transparent.
- 5. Safety considerations during inspection The inspection program must incorporate the following safety considerations.

Friday 9 November

Equipment Safety within the Nuclear Safety and Security Subcommittee of the Resources and Energy Study

- NISA conducted emergency visual inspections and function checks after the earthquake and determined that

- TEPCO will now conduct thorough inspections of all equipment at the facility. NISA is required to check that TEPCO has conducted the equipment assessment processes in the correct manner. To this end, NISA

A separate inspection and evaluation program must be provided for each reactor (No. 1 through No. 7).

1) All equipment listed in the Construction Plan for electrical structures as per the Electricity

2) Other supporting structures etc which although not listed in the Construction Plan are relevant to the

1) The following equipment must be evaluated on the basis of a combination of inspection and seismic

b. Equipment ranked as importance class 2 but requiring a higher seismic safety standard (includes equipment of seismic class As and A and other equipment subject to seismic evaluation of dynamic

1) The inspection method should be tailored to the equipment, particularly with respect to the form(s) of damage anticipated from an earthquake, which in turn is based on the nature of the equipment and

2) Functional checks should be performed on equipment with key safety functions, such as dynamic

3) In cases where the analysis returns results with relatively low tolerance, additional inspection processes should be carried out, based on the anticipated form(s) of damage. This may include non-destructive testing, materials and dimensions testing, pressurization and leakage tests, and

4) Equipment that cannot conclusively be proven safe through in-situ testing should be subject to

1) The analysis method should be tailored to the equipment, particularly with respect to the form(s) of damage anticipated from an earthquake, which in turn is based on the nature of the equipment and

2) The seismic response analysis uses seismic motion estimates for each individual piece of equipment. which are based on the seismic observation data recorded during the Chuetsu offshore earthquake. A conservative approach may be used, whereby the seismic motion incorporates the estimated seismic

1) It is acceptable to restrict the range of equipment subject to inspection and analysis, for instance by selecting only typical or common types of equipment. However the selection criteria must be clearly

3) Inspection findings must be properly recorded and these records must be properly stored.

1) In order to ensure the safety of the nuclear facility, inspection of key safety equipment cannot commence until the operating status of other systems, interlocks and safety features have been

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			ection work as far as practice	minimize the potential for radioactive exposure of	officials involved in
	TEPCO press release: Internal inspection of No. 5 reactor			eting) of the Working Group on Management Pr	rocedures and
	- The process of transferring fuel from the No. 5 reactor into the spent fuel pool to enable internal inspection of the reactor began on			Earthquake Nuclear Power Plant Investigation	
	November 3 and is due for completion on November 13. On November 11, while transferring the 705 <sup>th</sup> fuel unit out of a total of 764	Countermeasures			
Monday 12	(the outermost section), an alarm indicated excessive load on the fuel exchanger, and auto operation of the fuel exchanger stopped.		the Sub-WG>		
November	- Work was immediately stopped and the fuel exchanger was inspected, but no faults or problems could be identified.			e safety checking process:	
	- The alarm was triggered by removal of the 705 <sup>th</sup> fuel unit. This has since been restored to its original position. All the other fuel will be transferred, and the cause of the problem will be investigated.		nspection and evaluation provide the section (and/or testing)	programs (prepared as per the NISA directive dated	November 9)
	- In the absence of any significant change in the concentration of iodine in the reactor water, it was concluded that the fuel in the reactor			indings (for key safety equipment only)	
	had not been damaged in any way.		equipment safety evaluation		
		· · · · · · · · · · · · · · · · · · ·	* * *	ernational Nuclear Energy Scale (INES) to inci	dents at the
			iwa nuclear power statio		
			-	e (chaired by Professor Haruki Madarame of th	e Tokvo Universit
				ar Safety and Security Chapter of the Resources	
		-		ide and Industry conducted an evaluation on Nover	
		the appended do	5 57		1001 10, 2007 us pe
			n findings are summarized	below	
			•	ub-Committee is to assess incidents at nuclear	facilities under the
				y, Trade and Industry from a specialist and technic	
		Date	Facility	Details	Evaluation
			Kashiwazaki-Kariwa	Fire in internal transformer associated with the	Outside
Tuesday 12		July 16 2007	No. 3 unit	2007 Chuetsu Oki earthquake in Niigata	scope of
Tuesday 13 November			No. 5 unit	prefecture	evaluation
November		July 16 2007	Kashiwazaki-Kariwa	Leakage of water containing radioactive	Cvaluation
		July 10 2007	No. 6 unit	matter into a non-restricted area of the reactor	
			NO. 0 unit	building in connection with the 2007 Chuetsu	0-
				Oki earthquake in Niigata prefecture	
		July 24 2007	Kashiwazaki-Kariwa	Damage to power train joints on the reactor	Outside
		July 24 2007	No. 6 unit	building ceiling crane caused by the 2007	scope of
			No. o unit	Chuetsu Oki earthquake in Niigata prefecture	evaluation
		July 25 2007	Kashiwazaki-Kariwa	Flooding on the operating floors of reactor	C valuation
		July 25 2007	Nuclear Power Station	buildings associated with the 2007 Chuetsu	0-
			Nuclear I ower Station	Oki earthquake in Niigata prefecture	<b>U</b> -
		[Extract from	itoms relating to the Chuo	tsu Oki earthquake in Niigata prefecture]	
			items relating to the Chue	isu Oki earuiquake in Ningata prefecturej	
	TEPCO press release: Regular scheduled inspection of No. 7 reactor commences	NISA: Chuetsu O	ki Earthquake Nuclear F	Power Plant Investigation and Countermeasures	Committee
Wednesday	The No. 7 reactor stopped generating as a result of the Chuetsu OKi earthquake in Niigata prefecture. Inspection and restoration work	U 1		tion Systems and Liaison Structures at the ti	me of the Chuets
14 Nava <b>mb</b> an	is currently underway. The 8 <sup>th</sup> regular inspection procedure will commence as scheduled on November 15. The ongoing	Offshore Earthqu	ake (4 <sup>th</sup> meeting)		
November	post-earthquake inspection and restoration work to determine the effects of the earthquake will be implemented in accordance with a separate inspection and restoration program to be formulated.	-	the Nuclear Safety Comm	indian	
	TEPCO press release: Application of the International Nuclear Energy Scale (INES) to incidents at the Kashiwazaki-Kariwa		nformation disclosure	1551011	
	nuclear power station associated with the Chuetsu Oki earthquake in Niigata prefecture	(3) Draft outline			
	- On July 25, the Kashiwazaki-Kariwa nuclear power station submitted to the Ministry of the Economy, Trade and Industry reports on	(4) Other	-		
	equipment faults and failures and associated electrical problems at the power station in relation to the Chuetsu Oki earthquake in	NISA/JNES: NISA	A-JNES 2007 Symposiun	1	
	Niigata prefecture. The following four incidents identified in the reports were assessed on November 13 by the INES Assessment	- Improving safety	standards in the aftermath	of the Chuetsu Oki earthquake in Niigata prefectu	re -
	Sub-Committee* of the Nuclear Safety and Security Chapter of the Resources and Energy Study Group of the Ministry of the Economy, Trade and Industry.	Date and time: Tue	sday November 14, 2007,	1:00 - 5:30 p.m.	
	- The INES assessment** rated two of the four incidents as 0- (= not a safety problem; no impact on safety), and classified the other two	Venue: Yurakucho	Asahi Hall (Chiyoda-ku, T	ĵokyo)	
	as being outside the scope of the assessment system.	Program			
	Four incidents examined by the INES Assessment Sub-Committee	1. Opening ren	narks		
	1) Leakage of water containing radioactive matter into a non-restricted area of the Kashiwazaki-Kariwa nuclear power station No. 6	2. Keynote add	ress		
	reactor building: 0- 2) Flooding on the supervise floor of the New 1 - 7 meeter heildings in the Kerkingschi Kering melon and the supervised floor of the New 1 - 7 meeter heildings in the Kerkingschi Kering and the supervised floor of the New 1 - 7 meeter heildings in the Kerkingschi Kering and the supervised floor of the New 1 - 7 meeter heildings in the Kerkingschi Kering and the supervised floor of the New 1 - 7 meeter heildingschi Kerkingschi K	Engineeri	ng perspective on the imp	act of the Chuetsu Oki earthquake in Niigata prefe	ecture on the nuclea
	<ul> <li>2) Flooding on the operating floors of the Nos. 1 - 7 reactor buildings in the Kashiwazaki-Kariwa nuclear power station: 0-</li> <li>3) Damage to power train joints on the ceiling crane of the No. 6 reactor building at the Kashiwazaki-Kariwa nuclear power station:</li> </ul>	power fac	ality		
	outside scope of assessment	3. Panelist pres	entations		
	4) Fire in the internal transformer (B) of the No. 3 reactor of the Kashiwazaki-Kariwa nuclear power station: outside scope of	(1) Concl	usions in seismic studies d	lerived from the Chuetsu Oki earthquake in Niigata	a prefecture
	assessment	(2) Impac	t on the Kashiwazaki-Kar	wa nuclear power plant and the associated respons	e
	* INES Assessment Sub-Committee	(3) Studie	es and investigations at the	facility in the aftermath of the earthquake	
			<b>~</b>	· 1	

m the Chuetsu Oki earthquake in Niigata prefecture
r power plant and the associated response
the aftermath of the earthquake

								(4) Identifying topics for the panel discussion
								4. Dialog-style panel discussion
								5. Discussion among delegates
								6. Closing remarks
	TEPCO ni	ress release: N	onconformitie	report dated				
	November Notificat earthquake 1. Inspec + Inspec - Not - Not	tion of inspection tion and restorated tion and restorated to 1 reactor: insp 2 reactor: insp 2 reactor: oil of 2 reactor: insp 2 reactor: insp 2 reactor: insp 4 reactor: insp 4 reactor: insp 6 reactor: reactor 1 reactor: oil of 7 reactor: oil of 1 reactor: skin 2 reactor: skin 2 reactor: oil of 1 reactor: oil of 2 reactor: oil of 1 reactor: oil of 2 reactor: oil of 1 reactor: oil of 2 reactor: oil of 1 reactor: skin 2 reactor: oil of 2 reactor: oil of 2 reactor: oil of 1 reactor: oil of 2 reactor: oil of 2 reactor: oil of 2 reactor: oil of 5 reactor: insp 5 reactor: insp 5 reactor: insp 6 reactor: reactor 5 reactor: insp 6 reactor: reactor 7 reactor: insp 7 reactor: insp 6 reactor: reactor 7 reactor: prej	n and restoration tion on work comple- pection of fuel of pection of react extraction and if ernal inspection pection of react pection of react pection of react pection of fuel of cor opening pri- noval of underway pection of react extraction and if extraction and if and surge tan parations for in extraction and if ernal inspection mber 16 ck internal statt pection of react parations for oi ctor internal pup parations for in	<u> </u>				
				and control rods				
		o. 7 reactor: read						
		eparations for tr						
		nformities iden						
		es related to the		eriod Novembe	1 8 - 14 2007			
	1) 1550		vember 8 - 14 2					
			total since 10 A		E	By category (cumulative total since 10 August 2007)		
				0 /	Ι	0 (0)		
	1	No.	1		II	0 (0)		
			(4)	)	III	1 (4)		
	<	November 8 - 1	4>		111	1 (7)		
			Date					
		Category	identified	Name		Description		
		Ι	-	-		_		
		II	-	-		-		
		III	Nov 13 2007	Fuel assembly slipped free of holding bracket	reactor, the fu underwater ca free of its pro- not been load	erring fuel assemblies during internal inspection of the uel exchanger stopped automatically. Investigation u amera revealed that one of the fuel assemblies had oper loading position. It appears that the fuel assem ded correctly, and had subsequently been dislodged arthquake. The matter will be investigated further.	ising an slipped bly had	
		L	I	1	Toree of the G	and quarter. The matter will be investigated further.		
	2) Oth							
	2) Oth		emergenou roo	ctor core coolin	a evetame has h	been completed for all but the three systems in the NL	1 reactor	
	- Tr	ial operation of				been completed for all but the three systems in the No he earthquake. No problems were identified (Novem		
	- Tri w	ial operation of hich were in the	e process of reg	gular inspection	at the time of t	been completed for all but the three systems in the No he earthquake. No problems were identified (Novem er 14. Minor damage associated with leakage (of leag	ber 9).	

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age and significant deformation is continuing to the cause of the problem at the No. 5 reactor where one of will develop strategies to prevent a reoccurrence of the

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	<ul> <li>steel plating were completed on November 14. We will investigate the cause of the damage via impact load evaluation using slot plugs (concrete barrier blocks) and mock-up tests of weld joints at the factory. Internal inspection of the No. 7 reactor (Phases 1 and 2) is due to commence on November 20.</li> <li>External inspection (via underwater camera) of the recalcitrant fuel assembly that could not be removed from the No. 5 reactor revealed that the fuel assembly had been dislodged from the holding bracket (November 11). The inspection did not find any major deformation or damage to the fuel assembly or holding bracket (as notified November 14). The fuel assembly will be transferred to the spent fuel pool and investigated further.</li> <li>Internal inspection of the No. 2 reactor (Phases 1 and 2) was scheduled for the period November 3 through 14. With the discovery of streaks on the outer circumference of the shroud support cylinder, the inspection was extended through to today. The streaks, which were successfully removed on November 14 by rubbing with a rubber spatula, were concluded to be deposits associated with cladding (rust and other metallic contaminants).</li> <li>Visual inspection of the inside of the spent fuel pool in the No. 6 reactor during removal of the underwater work stands (which was completed on November 14) revealed minor rubbing in three locations on the work stands and three locations on the side walls of the pool.</li> </ul>	
	TEPCO Press Release: Internal inspection of turbine in No. 4 unit	
Tuesday 20 November	<ul> <li>The low-pressure turbine (A) casing was opened up on November 8 and inspection has been in progress ever since. At 4:40 p.m. on November 19, during inspection of fixed and moving blades in the turbine (stages 9 and 10*), evidence of friction (maximum length approximately 4 mm) was discovered on the tips of the moving blades (shroud** stages 9 and 10), and this was thought to be the result of contact with fixed blades. Similar evidence of contact friction (maximum length approximately 2 mm) was discovered on the base of the moving blades (stage 9) and on the fixed blades.</li> <li>We will look at replacing the tips of the moving blades and repairing the base sections. We will also continue the inspection of the remaining fixed and moving blades on the low-pressure turbine (A) (from stage 11 to stage 17) as well as the high-pressure turbine. The findings will be released in summary form.</li> <li>* Stages 9 and 10</li> <li>The fixed and moving turbine blades are arranged in bilateral symmetry. The No. 4 reactor has low-pressure turbine from stages 9 through 17, and high-pressure turbine from stages 1 through 9.</li> <li>** Shroud</li> <li>A fixed covering over the outer tips of the moving turbine blades designed to boost the steam power generation efficiency.</li> </ul> <b>TEPCO Press Release: Internal inspection of No. 5 reactor</b> The fuel assembly that become dislodged from its fuel holding bracket (notified on November 12 and 14) was today successfully transferred to the spent fuel pool. Further investigation will be conducted, including inspection of the fuel assembly and loading bracket and measurement of channel box curvature.	
Thursday 22 November	<ul> <li>TEPCO Press Release: Nonconformities identified in post-earthquake inspection and restoration program (weekly report dated November 22)</li> <li>Notification of inspection and restoration process at Kashiwazaki-Kariwa Nuclear Power Plant following the Niigata Chuetsu Oki earthquake</li> <li>Inspection and restoration</li> <li>Inspection/restoration work completed between November 16 and November 22 2007 <ul> <li>No. 1 reactor: oil extraction and internal inspection of main transformer - to be completed November 22</li> <li>No. 1 reactor: check skimmer surge tank - completed November 20</li> <li>No. 2 reactor: internal inspection of internal transformer 2B - completed November 17</li> <li>No. 2 reactor: external inspection of internal transformer 2B - completed November 17</li> <li>No. 2 reactor: external inspection of excitation transformer - completed November 17</li> <li>Inspection/restoration work due to commence between November 23 and November 29</li> <li>No. 1 reactor: inspection of main exhaust duct - to commence November 28</li> <li>No. 1 reactor: internal inspection of Plase 3) - to commence November 28</li> <li>No. 4 reactor: internal inspection of main transformer - to commence November 29</li> <li>No. 5 reactor: internal inspection of main transformer - to commence November 29</li> <li>No. 5 reactor: internal inspection of main transformer - to commence November 27</li> <li>No. 5 reactor: internal inspection of main transformer - to commence November 28</li> <li>No. 6 reactor: internal inspection of main transformer - to commence November 29</li> <li>No. 5 reactor: internal inspection (Phase 1 and 2) - to commence November 22*</li> <li>No. 6 reactor: internal inspection (Phase 1 and 2) - to commence November 23</li> </ul> </li> <li>No. 7 reactor: internal inspection (Phase 1 and 2) - to commence November 23</li> <li>No. 6 reactor: internal inspection (Phase 1 and 2) - to commence November 23</li> <li>No. 6 reactor: internal inspection (Phase 1 and 2) - to commence November 23</li> <li>No. 7</li></ul>	<ul> <li>NISA Press Release: Earthquake update (Report No.</li> <li>Report from TEPCO as per left-hand column</li> <li>Inspection of the Nos. 1 through 7 units for damage</li> <li>We will closely monitor the investigation by TEPC one of the fuel assemblies could not be removed, reoccurrence of the problem.</li> <li>NISA inspectors are currently investigating the cau findings</li> <li>There are no significant changes in the main air stationary in the main air station of the second second</li></ul>

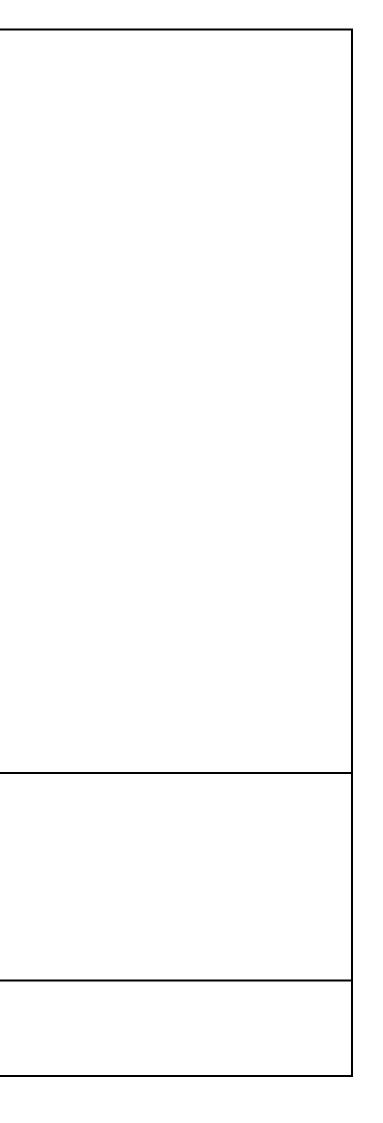
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age and significant deformation is continuing PCO into the cause of the problem at the No. 5 reactor where ed, and the development of countermeasures to prevent a

causes and other details at the plants based on TEPCO

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		vember 15 - 21 re total since 10 / 1 (5	2007 August 2007)	B	y category (cumulative total since 10 August 2007)		
	No. No.	te total since 10 / 1 (5	August 2007)	B	y category (cumulative total since 10 August 2007)		1
	No. November 15 -	1 (5		I	,		
	November 15 -		)	I			1
	November 15 -		)	II	0 (0)		
			(5)		0 (0)		I
		- 21			1(5)		I
	Category	T					I
		Date	Name		Description		I
		identified			1		
	1	-	-				I
	II	-	-		-		
	III	November 19 2007	Internal check of No. 4 turbine	moving blades abrasion (maximoving blades of the moving mm). These we the remaining	internal check of the No. 4 turbine, inspection of fixed and s of the low-pressure turbine (A) revealed evidence of imum size 4 mm) attributable to contact between fixed and s at stages 9 and 10, as well as contact damage on the base g blades (stage 9) and on fixed blades (maximum size 2 vill be replaced and/or repaired as necessary. Inspection of g fixed and moving blades (stages 11 through 17) and		
				high-pressure	turbine is continuing.		I
	<ul> <li>2) Other</li> <li>During the check of the No. 1 reactor skimmer surge tank on November 19 and 20, three red C type boots were discow of the mesh filter inside the tank. These are in addition to the red boot recovered on August 22, bringing the total to tw boots. (The checking process was completed on November 20.)</li> <li>The recalcitrant fuel assembly that could not be removed during the internal inspection of the No. 5 reactor was reaffix holding bracket in the correct position and transferred to the spent fuel pool on November 20 (as notified on November will investigate the cause of this problem once the internal inspection is completed, including measurement of curvate channel box.</li> <li>An inspection of equipment in the No. 7 reactor, where one of the control rods could not be removed, performed betwee November 17 and 22, did not reveal anything out of the ordinary (such as foreign matter or major damage) that could construed as the cause of the problem. On the basis of investigation findings to date, it would appear to be a transient phenomenon whereby interference from cladding or other metallic impurities such as rust has temporarily exacerbated resistance within the control rol drive mechanism. If the problem occurs again, it can be dealt with via a scram operat equivalent; it does not represent a functional issue with the control rol drive mechanism.</li> <li>Evidence of friction (maximum length approximately 4 mm) was discovered on stages 9 and 10 of the fixed and moving the low-pressure turbine (A) during inspection of the No. 4 unit turbines, as previously reported on November 20. As inspection of the remaining fixed and moving blades (the shroud) and fixed blades of Stage 11, and abrasion marks of mm in length on the fixed and moving blades (the shroud) and fixed blades). The high-pressure turbine (high-pressure turbine (high-pressure turbine (high-pressure turbine (high-pressure turbine) blades (he shroud) and fixed blades). The high-pressure turbine (high-pressure turbine) blades o</li></ul>						
		Internal inspec d from the No.	6 reactor to the	spent fuel pool	I between November 16 and November 25 to enable an int ferring the fuel and removing the control rods*, one of the co		
Friday 23 November Friday 23 November Friday 23							
	** The same pheno	omenon occurre	d in the No. 7 i	reactor, where a	rods, with 743 of 872 fuel units already transferred. a subsequent investigation suggested the cause to be a transism, as previously reported on November 22.	isient	
Sunday 25 November	inspection of the reactor (In November 25) during the process of transferring the fuel and removing the control rods <sup>*</sup> one of the control						



	and the control rod itself was held securely in its holding bracket.	
	The offending fuel rod will be extracted after the fuel has been transferred, and the cause of the problem will be investigated.	
	* This occurred at the 180 <sup>th</sup> control rod out of a total of 205 control rods, with 824 of 872 fuel units already transferred.	
	** The same phenomenon occurred in the No. 7 reactor, where a subsequent investigation suggested the cause to be a transient	
	increase in friction resistance within the control rod drive mechanism, as previously reported on November 22.	
	The same phenomenon had also occurred in the No. 6 reactor while attempting to remove the 133 <sup>rd</sup> control rod (out of a total of 205),	
	as previously reported on November 23.	
	TEPCO Press Release: Submission of equipment safety inspection and assessment program for No. 7 unit following the Chuetsu	
	Oki earthquake in Niigata prefecture	
	TEPCO is preparing equipment inspection and assessment programs for the Kashiwazaki-Kariwa nuclear power station following the	
	Chuetsu Oki earthquake in Niigata prefecture on July 16 2007, in accordance with the written directive* dated November 9 from the	
	Ministry of Economy, Trade and Industry Nuclear Safety Commission/NISA. The inspection and assessment program for equipment at	
	the No. 7 unit at Kashiwazaki-Kariwa nuclear power station was submitted today to the Ministry of Economy, Trade and Industry Nuclear Safety Commission/NISA.	
	Equipment inspection for the overall process will be completed by May 2008, the seismic response analysis by March 2008, and the	
	overall assessment of equipment status by June 2008. Note that this schedule is subject to change depending on the rate of progress of	
	inspection and assessment processes.	
	Inspection and assessment of equipment will be carried out in accordance with the inspection and assessment programs. Inspection	
	and assessment programs for buildings and structures will be added on when completed.	
	Inspection and assessment programs will also be prepared for the Nos. 1 through 6 reactors.	
	Program contents	
	1. Introduction	
	2. Formulation	
Tuesday 27	3. Equipment inspection	
November	4. Seismic response analysis	
	5. Overall evaluation	
	6. Records	
	7. Inspection and assessment systems	
	8. Schedule	
	TEPCO Press Release: Internal inspection of No. 6 reactor	
	The two control rods that could not be removed from the No. 6 reactor (as previously notified on November 23 and 25) were	
	successfully removed by 27 November using a procedure* that was specifically drawn up to deal with the problem. Following attempted	
	motorized extraction in the normal manner, all rods were inserted at the water pressure normally used for scram operations and then	
	extracted again in the normal manner.	
	We will investigate the causes of this problem.	
	The same phenomenon occurred in the No. 7 reactor, and the offending rod was extracted using the procedure described above. A subsequent investigation suggested the cause to be a transient increase in friction resistance within the control rod drive mechanism, as	
	previously reported on November 22. * Procedure used to extract recalcitrant control rod	
	Control rods are normally inserted and removed by electric motor. In an emergency situation, control rods can also be inserted by hydraulic	
	pressure (this is called a SCRAM). This procedure is designed to address the anticipated problems with the electric motors that move the	
	control rods.	
	TEPCO Press Release: Nonconformities identified in post-earthquake inspection and restoration program (weekly report dated	NISA Press Release: Earthquake update (36 <sup>th</sup> repor
	November 29)	- Report from TEPCO as per left-hand column
	Notification of inspection and restoration process at Kashiwazaki-Kariwa Nuclear Power Station following the Niigata Chuetsu Oki	- Inspection of the Nos. 1 through 7 units for dama
	earthquake	- NISA inspectors are currently investigating the c
	1. Inspection and restoration	findings
	Inspection/restoration work completed between November 23 and November 29	- There are no significant changes in the main air s
Thursday 29	- No. 1 reactor: oil extraction and internal inspection of main transformer - completed November 23	
November	- No. 1 reactor: inspection of main exhaust duct - completed November 28	
	- No. 5 reactor: oil extraction and internal inspection of main transformer - to be completed November 29	
	- No. 7 reactor: input transformer for internal reactor pump (transportation to factory) - completed November 24	
	Inspection/restoration work due to commence between November 30 and December 6	
	- No. 2 reactor: internal inspection (Phase 3) - to commence December 3	
	- No. 2 reactor: oil extraction and internal inspection of excitation transformer - to commence December 1	
	- No. 3 reactor: removal of underwater work stand from spent fuel pool - to commence December 3	

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mage and significant deformation is continuing e causes and other details at the plants based on TEPCO

r stack radiation monitor and monitoring posts

- No. 4 reactor: oil extraction and internal inspection of main transformer to commence December 3
- No. 5 reactor: preparations for inspection of reactor pressure vessels (nozzles etc) to commence December 6
- No. 5 reactor: preparations for internal inspection of reactor (Phase 3) to commence December 3
- No. 5 reactor: main transformer (preparing for transportation to factory): to commence November 30
- No. 6 reactor: internal inspection (Phase 1 and 2) to commence December 4
- Nos. 6 and 7 reactors: preparation for inspection and restoration of water drainage canals to commence December 3
- No. 7 reactor: preparations for internal inspection (Phase 3) to commence November 28
- No. 7 reactor: in-depth inspection of turbines to commence December 3
- No. 1 high startup transformer (transportation and installation) to commence December 5

2. Nonconformities identified in inspection/restoration work following the Niigata Chuetsu Oki earthquake

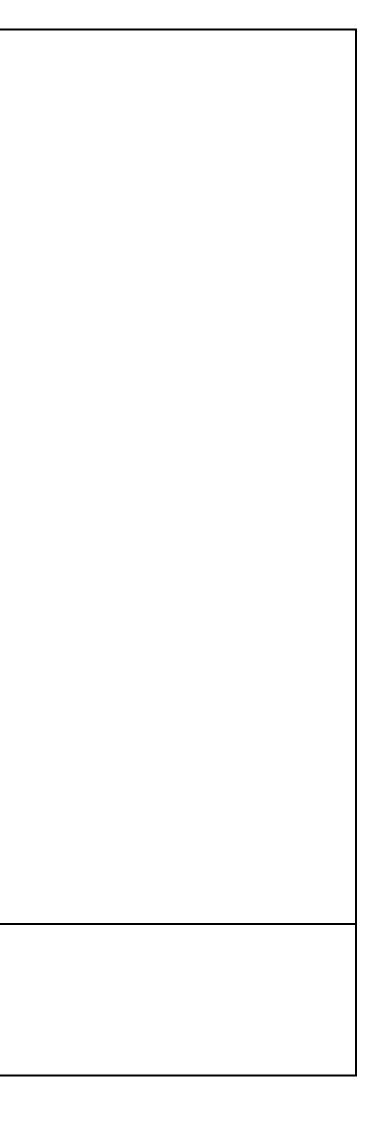
Report of issues identified in the period November 22 - 29 2007

1) Issues related to the Chuetsu Oki earthquake

(cum	November 22 - 29 2007 ulative total since 10 August 2007)	By category (cumulative total since 10 August 2007)		
	2	Ι	0 (0)	
No.	2 (7)	II	0 (0)	
	(/)	III	2 (7)	

November 22 – 29 2007

		Category	Date identified	Name	Description		
		Ι	-	-	-		
		II	-	-	-		
		Noveml 28 2007		Internal turbine inspection at No. 3 unit	During internal inspection of the No. 3 unit turbines, abrasion marks were identified on the following blades in the low-pressure turbine (A): the tips of the moving blades in the shroud section from stages 9 through 11; the moisture exclusion blades from stages 12 through 14; and the base of the moving blades in stage 9. The marks, up to 6 mm in length, are thought to have been caused by contact with fixed blades. The fixed blades also show evidence of abrasion marks consistent with contact, measuring up to 5 mm in length. These will be repaired and the high-pressure turbine will also be inspected.		
			November 29 2007	Internal turbine inspection at No. 7 unit	During internal inspection of the No. 7 unit turbines, abrasion marks of up to 3 mm in length were identified on the following blades in the low-pressure turbine (A): the tips of the moving blades in the shroud section from stages 10 through 12; the moisture exclusion blades in stages 12 and 13; and the base of the moving blades in stages 10 through 13. The fixed blades also show evidence of abrasion marks consistent with contact of up to 4.5 mm in length. These will be repaired as necessary.		
		. 6 reactor: re		ompleted Novem nt control rods w	ther 26 were successfully extracted by 3 pm on November 27, using the procedure		
					in response to the problem. The cause of the problem will be investigated, as		
			fied on Novemb	•			
	-	•			exhaust duct associated with installation of additional operating standards for the		
					no abnormalities (completed November 28).		
	TEPCO Pr	ess Release:	Internal inspec	tion of No. 3 un	it turbine		
	The tur	bine cover o	of the low-press	ure turbine (A)	in the No. 3 unit was opened on November 21 and an internal inspection of		
	turbine was performed.						
Thursday 29					re identified on the tips of the moving blades in the shroud* section from stage		
November	e	<i>,</i>			ages 12 through 14; and the base of the moving blades in stage 9. The abras		
				-	en caused by contact with fixed blades. The fixed blades also show evidence		
					to 5 mm in length.		
	The are	eas of contact	between the fix	ed and moving l	blades will be repaired and the high-pressure turbine will also be inspected.		



Evidence of contact between fixed and moving blades was also discovered in similar locations on the No. 4 unit, which was inspected	
first, with the size of the abrasion and contact marks being roughly similar.	
* Shroud — a fixed covering over the outer tips of the moving turbine blades designed to boost the steam power generation	
efficiency.	
** Moisture exclusion blades — the fixed and moving turbine blades are arranged in bilateral symmetry. The No. 3 unit has	
low-pressure turbines from stages 9 through 17 (the high-pressure turbine are from stages 1 through 8), of which the	
moving blades in stages 12 through 16 are moisture exclusion blades. The moisture exclusion blades employ centrifugal	
force from the groove etched into the moving blade steam inlet to eliminate moisture in the steam that drives the main turbine, which builds up when the steam loses temperature and pressure as it passes through successive turbine stages.	
The moisture exclusion blades protrude further into the steam inlet side than the shroud for this reason.	
EPCO Press Release: Internal inspection of No. 7 unit turbine	
The turbine cover was removed from the low-pressure (A) turbine at the No. 7 reactor on November 23 and an internal inspection was	
conducted.	
On November 29, the inspection revealed abrasion marks of up to 3 mm in length on the tips of the moving blades in the shroud*	
section from stages 10 through 12; the moisture exclusion blades** in stage 13; and the base of the moving blades in stages 10 through	
13. The abrasion marks are thought to be the result of contact with the fixed blades. The fixed blades also showed evidence of abrasion	
marks consistent with contact, measuring up to 4.5 mm in length.	
The locations of contact between fixed and moving blades will be repaired as necessary.	
Evidence of contact between fixed and moving blades was also discovered in similar locations on the Nos. 3 and 4 units, which were	
inspected first, with the size of the abrasion and contact marks being roughly similar.	
* Shroud — a fixed covering over the outer tips of the moving turbine blades designed to boost the steam power generation	
efficiency.	
** Moisture exclusion blades — the fixed and moving turbine blades are arranged in bilateral symmetry. The No. 7 unit has low-pressure turbines from stages 10 through 16 (the high-pressure turbines are from stages 1 through 9), of which the	
moving blades in stages 12 through 16 are moisture exclusion blades. The moisture exclusion blades employ centrifugal	
force from the groove etched into the moving blade steam inlet to eliminate moisture in the steam that drives the main	
turbine, which builds up when the steam loses temperature and pressure as it passes through successive turbine stages.	
The moisture exclusion blades protrude further into the steam inlet side than the shroud for this reason.	
TEPCO Press Release: Internal inspection of No. 5 reactor	
Internal inspection (Phase 1 and 2) of the No. 5 reactor commenced on November 22. On November 29, it was discovered that the	
wedge that has been stuck on top of the inlet mixer of the No. 1 jet pump (which is one of 20 jet pumps) in order to reduce vibration	
during operation, had been dislodged.	
The jet pump inlet mixer is securely attached to the riser tube by means of a high fixed beam, and cannot be detached. The dislodged	
wedge poses no danger.	
The No. 5 reactor was undergoing regular inspection at the time of the earthquake and was not operational.	
The other 19 jet pumps will be inspected.	
The inspection results will be collated and released once all the jet pumps have been properly inspected.	

